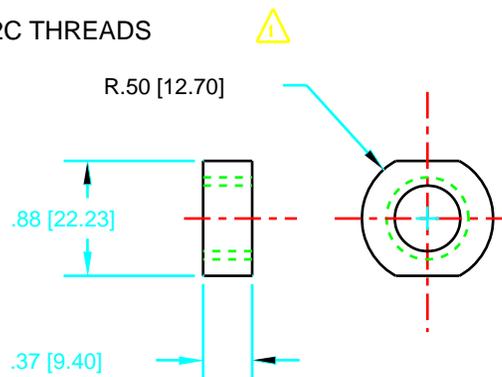
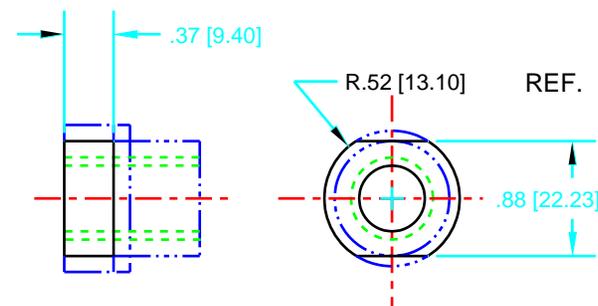


OPTION: 1 
MAKE FROM HEX STOCK



OPTION: 2 
MAKE FROM 1" ROUND STOCK



OPTION: 3 
PURCHASE FROM NOOK IND.
23200 COMMERCE PARK RD
CLEVELAND, OHIO 44122-5869

PHONE 216 464-6080

AND MACH. TO DIM. SHOWN
PART# 20068

1	.625-8 ACME-2C WAS .625-8 THREADS PER INCH	RAF		6/94
1	ADDED MANUFACTURING OPTIONS	RAF		6/94
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .X - .03 [.76] - .25 .XX - .01 [0.25] .XXX - .005 [0.127] SURFACE ROUGHNESS 125 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		LOG NUMBER A1577201	THIS DRAWING IS THE PROPERTY OF  ARGONNE NATIONAL LABORATORY	
DRAWN BY FUHRMANN	DATE 1/17/94	CHIEF DESIGN ENGINEER D. SHU	DATE 03/94	TITLE ADVANCED PHOTON SOURCE LINEAR ACTUATOR, X-Z STEPPING, LIGHT LOAD NUT
CHECKED BY C. BRITE	DATE 02/94	GP LEADER T.M. KUZAY	DATE 03/94	
DESIGNER FUHRMANN	DATE 02/94	PROJECT MGR.		
RESPONSIBLE ENGINEER C. BRITE	DATE 02/94	APPROVED/RELEASED		
MATERIAL BRASS			SCALE 1:1	SIZE B
			SHEET 1 of 1	DRAWING NUMBER P4105090101-850003-01
DO NOT SCALE DRAWING				