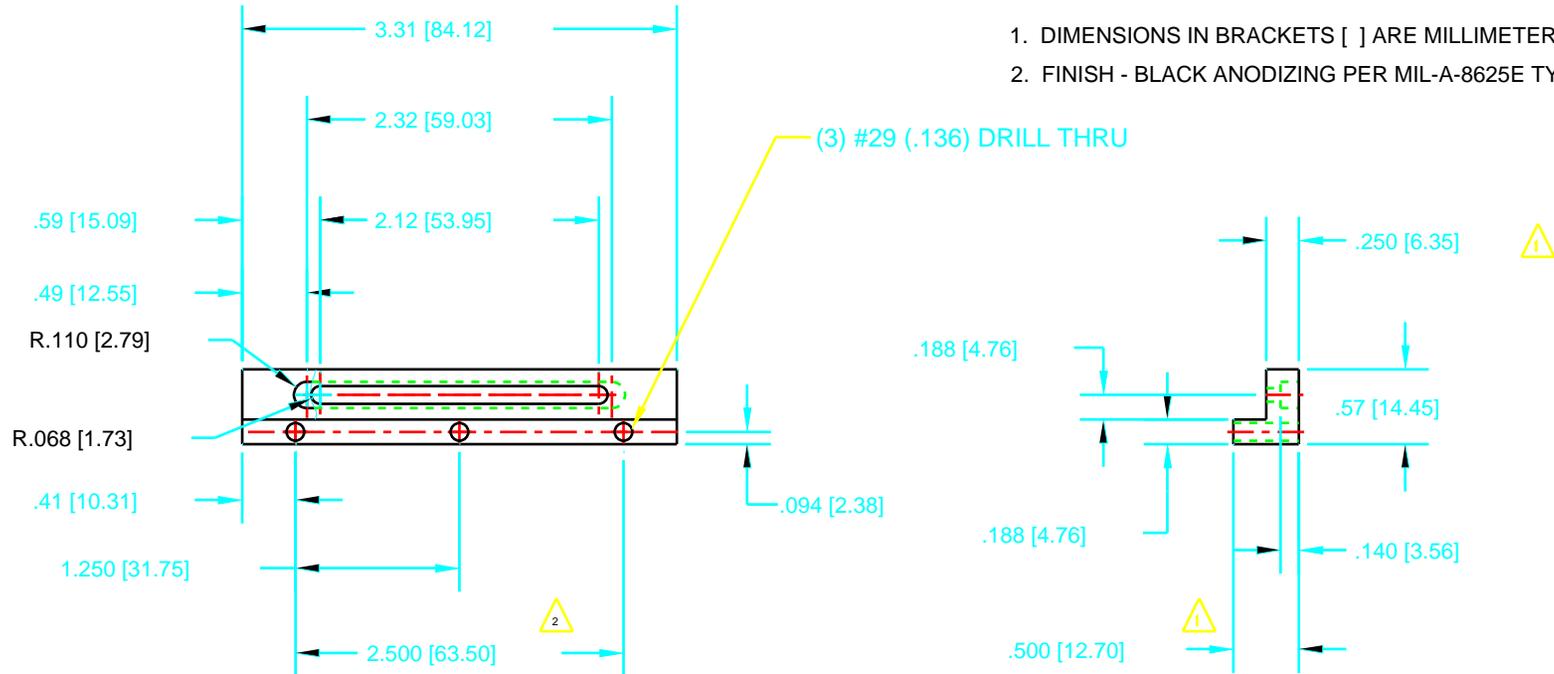


NOTES:

1. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS.
2. FINISH - BLACK ANODIZING PER MIL-A-8625E TYPE II CLASS 2



ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A1460602	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .03 [.7620] - .25 .XX - .01 [0.25] .XXX - .005 [0.127]		CHIEF DESIGN ENGINEER D. SHU 03/94 GP LEADER T.M. KUZAY 03/94 PROJECT MGR. APPROVED/RELEASED	TITLE ADVANCED PHOTON SOURCE A1-LINEAR ACTUATOR, X-Z STEPPING, LIGHT LOAD CAM BRACKET	
SURFACE ROUGHNESS 125 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		DRAWN BY FUHRMANN 11/11/90 CHECKED BY C. BRITE 02/94 DESIGNER FUHRMANN 02/94 RESPONSIBLE ENGINEER C. BRITE 02/94 MATERIAL 6061-T6 ALUM.	SCALE 1:1 SHEET 1 of 1	DRAWING NUMBER P4105090101-850309-02

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
2	CHANGED 2.500 DIM. FROM 1.250 DIM	RAF		8/95
1	DIM .250 WAS .205	RAF		8/94
1	DIM .500 WAS .455	RAF		8/94
REVISIONS				

DO NOT SCALE DRAWING