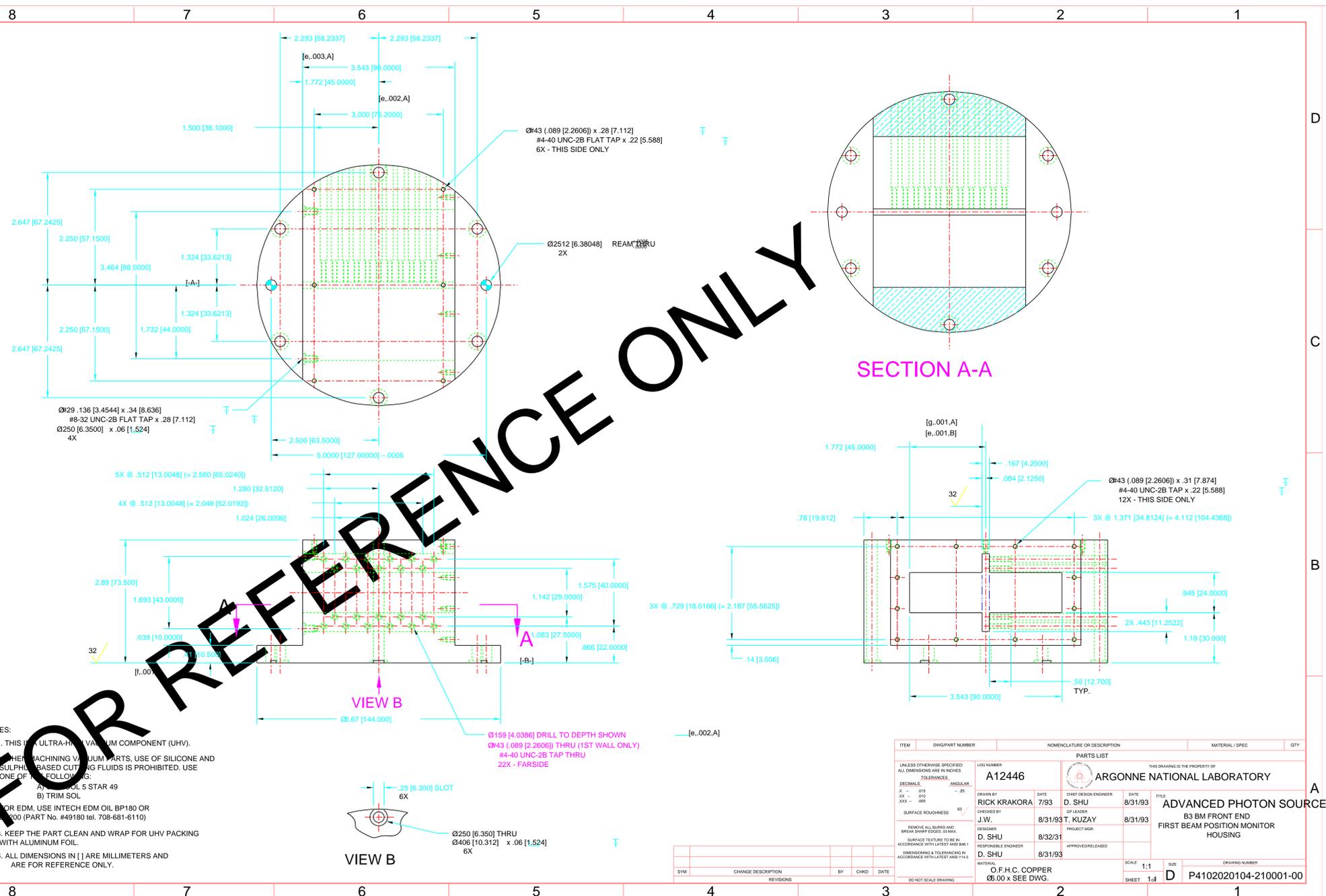
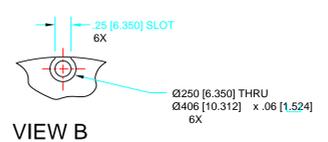


(D) PLOT SCALE: 1=1 DWG. SCALE: 1



FOR REFERENCE ONLY

- NOTES:
1. THIS IS AN ULTRA-HIGH VACUUM COMPONENT (UHV). WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:
    - A) #1000 5 STAR 49
    - B) TRIM SOL
  2. FOR EDM, USE INTECH EDM OIL BP180 OR 200 (PART No. #49180 tel. 708-681-6110)
  3. KEEP THE PART CLEAN AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.
  4. ALL DIMENSIONS IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.



ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY																																																		
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