



- NOTES:
1. THIS IS A ULTRA-HIGH VACUUM COMPONENT (UHV).
  2. WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR-BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:  
A) CIMCOOL 5 STAR 49  
B) TRIM SOL
  3. THIS COMPONENT NEEDS TO GO THROUGH A MULTIPLE STEP CLEANING PROCESS INVOLVING DEGREASING, WASHING, AND DRY NITROGEN BLOWDOWN.
  4. KEEP THE PART CLEAN AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.
  5. TOLERANCE SPECIFICATIONS TO CONFORM TO TOLERANCE BLOCK.
  6. ALL DIMENSIONS IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

A2339600		<b>ARGONNE NATIONAL LABORATORY</b>	
R.KRAKORA	9/95	<b>ADVANCED PHOTON SOURCE</b> B7 ID BEAM MIS-STEERING SAFETY MONITOR PLATE	
J.CHANG	9/95		
R.KRAKORA	9/95		
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