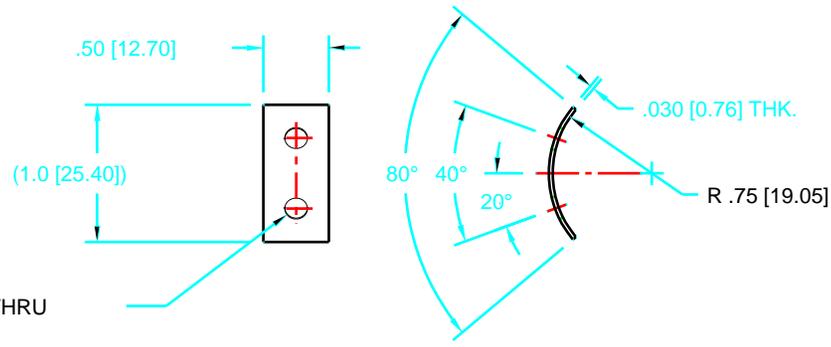


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1



NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
3. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A13139	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .030 [.762] - .25 .XX - .010 [.254] .XXX - .005 [.127]		DRAWN BY P. ENGELBRECHT 11/93 CHECKED BY C. BRITE 11/23/93 DESIGNER P. ENGELBRECHT 11/93 RESPONSIBLE ENGINEER C. BRITE 11/93	CHIEF DESIGN ENGINEER D. SHU 01/94 GP LEADER J.M. KUZAY 01/94 PROJECT MGR. APPROVED/RELEASED	TITLE ADVANCED PHOTON SOURCE F1-APS ID FILTER THERMOCOUPLE CLAMP
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		MATERIAL 304 STAINLESS STEEL	SCALE 1:1	SIZE B
DO NOT SCALE DRAWING		DRAWING NUMBER P4102010107-210009-00		

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				