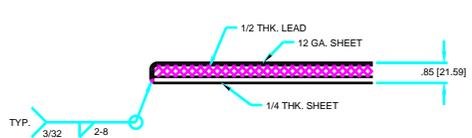
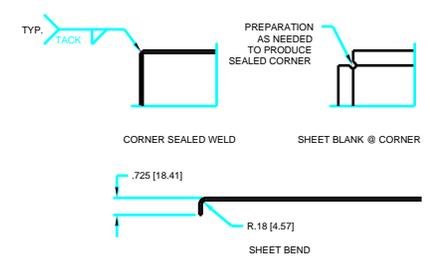


WELDMENT CONNECTION



SECTION AROUND PERIMETER

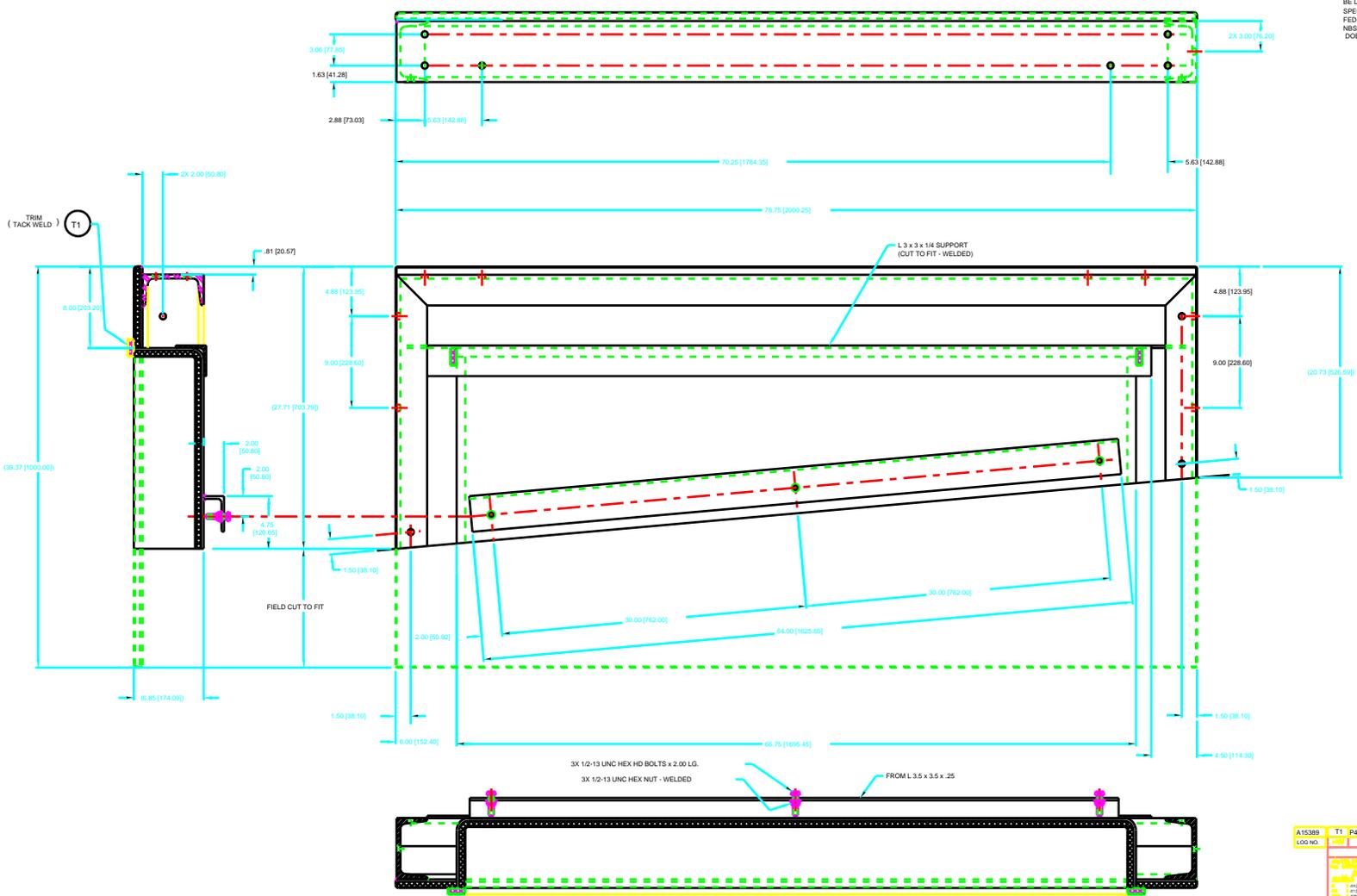


CORNER SEALED WELD  
SHEET BEND

### SIDING PREPARATION TYPICAL DETAIL

SCALE: 3/4=1

NOTE:  
LEAD PANELS SHALL BE CONSTRUCTED FROM SINGLE UNPIERCED SHEET, FREE OF OXIDE INCLUSIONS, FISSURES, VOIDS AND ALL OTHER DETRIMENTAL DEFECTS. MATERIAL SHALL BE LEAD GRADE 'C' TO COMPLY WITH FEDERAL SPECIFICATION-Q0L201. HUTCH SHALL MEET ALL APPLICABLE FEDERAL, STATE AND LOCAL RADIATION GUIDE LINES: NBS HANDBOOK 111 AND 114, ANS N43.2 AND DOE ORDER 5480.11.



A15589	TT	P41050903-820409-00	HO TRIM & MISC. 1/2"	MANUFACTURE BY (SHEET/2)	INTERNAL * SIZE	REV
LOG NO.	REV	DATE	BY	APP	DESCRIPTION	REV
PARTS LIST			REV			
A17104			REV			
DATE	2/7/94	BY	D. SHU	DATE	3/22/94	REV
DESIGNED BY	CORCUERA	DATE	2/7/94	DATE	3/22/94	REV
CHECKED BY	T.M. KUZAY	DATE	3/22/94	DATE	3/22/94	REV
APPROVED BY	SANCHEZ/CORCUERA	DATE	3/22/94	DATE	3/22/94	REV
ADVANCED PHOTON SOURCE			REV			
HO ID FOE ROOF #1			REV			
1/2" x 2.00M x 1.00M			REV			
AS SHOWN & SEE SPECS. IN			REV			
P41050903-230000-00 SHT. 2			REV			
E			P41050903-880105-00			