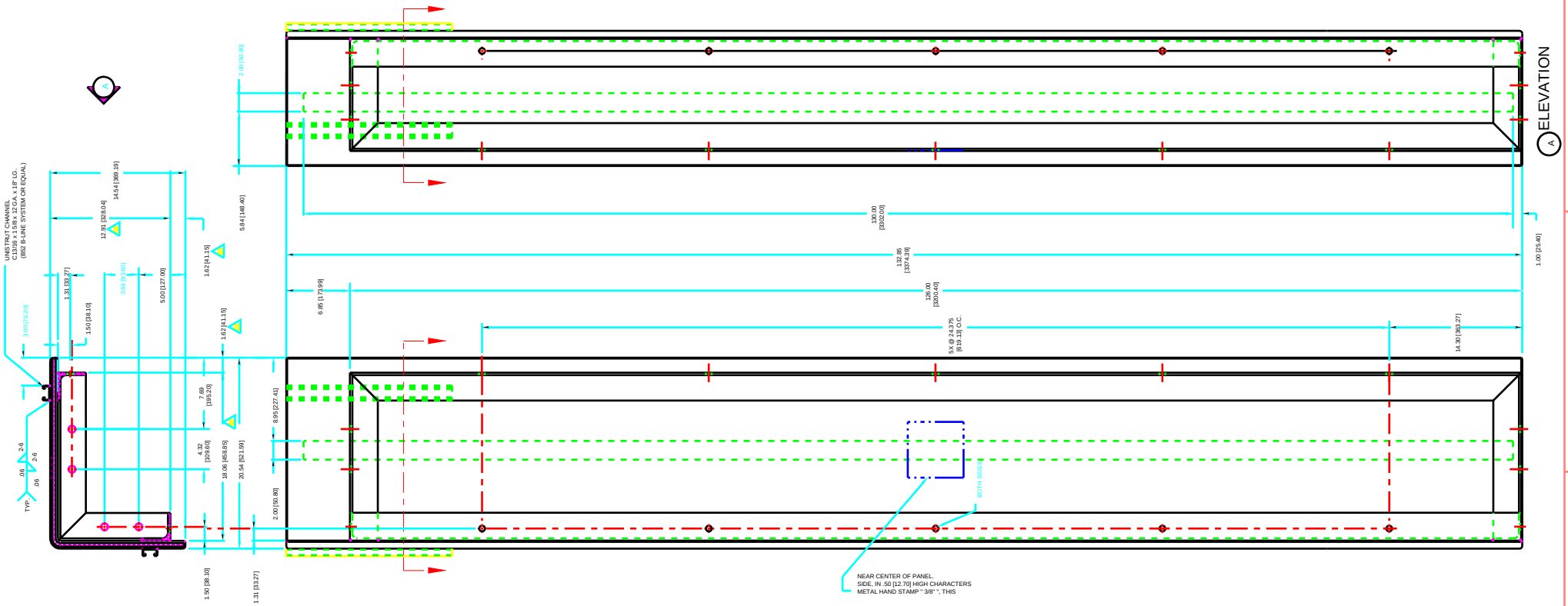
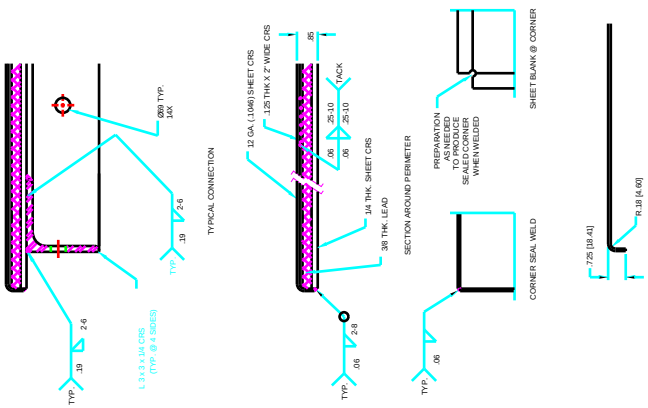
(D)	PLOT SCALE: 3/16=1	DWG. SCALE: 1	





SIDING PREPARATION
TYPICAL DETAIL

SCALE:1/2=1"

NOTE:

1. LEAD LINED PANELS SHALL BE CONSTRUCTED FROM SINGLE UNPIERCED SHEET. REFER TO ANSI N43.1-1969 AND ANSI N43.2-1969 FOR ALL OTHER DETRIMENTAL DEFECTS. MATERIAL SHALL BE LEAD GRADE "C" TO COMPLY WITH FEDERAL SPECIFICATION -QQL201. HUTCH SHALL MEET ALL APPLICABLE FEDERAL, STATE AND LOCAL RADIATION GUIDELINES. NBS HANDBOOK 111 AND 114, ANSI N43.2 AND DOE ORDER 5480.11

ITEM	DRAWING NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
		PARTS LIST		

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

DECIMALS: .0 ± .1 [2.54]; .00 ± .03 [0.76]; .000 ± .0005 [0.127]; ANGLES ± .25°

SURFACE ROUGHNESS: MILL

DRAWING NO. SHALL NOT BE SCALED. DIMENSIONS SHOWN ARE FINISHED DIMENSIONS. ALL DIMENSIONS TO BE IN ACCORDANCE WITH ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED.

DRAWN BY: corcuera 1/20/95
CHECKED BY: T. SANCHEZ 1/25/95
DESIGNED BY: SANCHEZ/CORCUERA 1/25/95
ENGINEERING APPROVED: T. SANCHEZ 1/25/95
CHIEF DESIGN ENGINEER: D.SHU 1/25/95
DP LEADER: T. KUZAY 1/25/95
PROJECT ENG: D. MILLS 1/25/95
APPROVED BY/DATE:

MATERIAL:

THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY

ADVANCED PHOTON SOURCE

H0 BM FOE SIDING # 6
3/8" x 3.37M x .85M

SCALE: 3/16:1 SHEET 1-1 SIZE D DRAWING NUMBER P41050903-910106-01

REV	CHANGE DESCRIPTION	BY	CHKD	DATE
01	CHANGE TO SIZE-D, MAKE ROOM FOR 2 UNISTRUTS			1/5/96

REVISIONS

DO NOT SCALE DRAWING