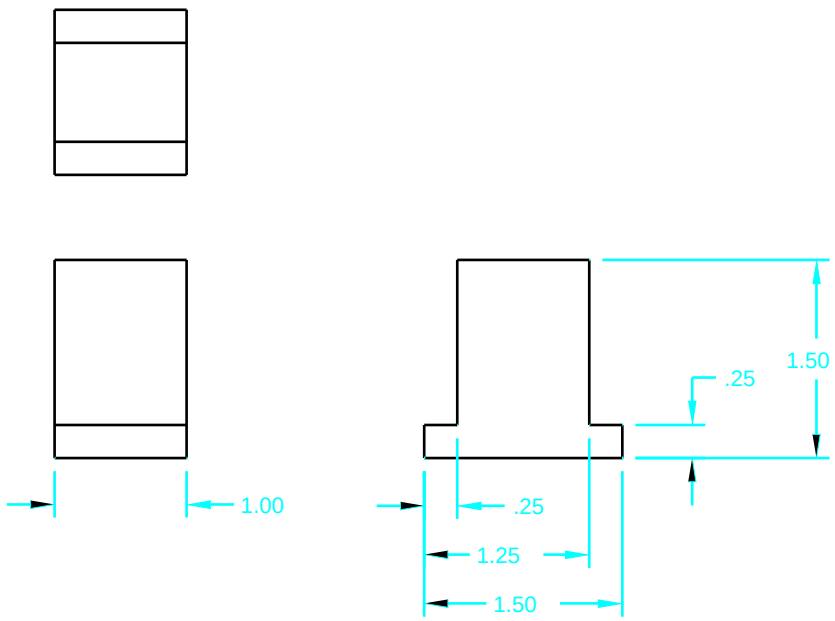
(B	PLOT SCALE: 1=1.0	DWG. SCALE: 1.0	A13233



ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

REVISIONS

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES

TOLERANCES

DECIMALS	ANGULAR
.X – .1	– .25
.XX – .02	
.XXX – .005	

SURFACE ROUGHNESS 125

REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.

SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1

DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5

DO NOT SCALE DRAWING

LOG NUMBER
A13233

THIS DRAWING IS THE PROPERTY OF
ARGONNE NATIONAL LABORATORY

DRAWN BY	DATE	GP LEADER	DATE
RH PIECH	31AU93		
CHECKED BY		PROJECT MGR	
DESIGNER		APPROVED/RELEASED	
RESPONSIBLE ENGINEER			

TITLE
ADVANCED PHOTON SOURCE
EXPERIMENTAL FACILITIES
TECHNICAL COMPONENTS
INSERTION DEVICE
BLOCK, FIXTURE

MATERIAL
304 SST

SCALE 1:1

SHEET 1 of 1

SIZE
B

DRAWING NUMBER
P410103-100609-00