



**NOTES:**

1. THE PART MUST GO THROUGH A MULTIPLE STEP CLEANING PROCESS INVOLVING DEGREASING, WASHING AND DRY NITROGEN BLOW DOWN.
2. KEEP THE PART CLEAN, AND WRAP WITH ALUMINUM FOIL.
3. DIMENSIONS IN [ ] ARE MILLIMETERS AND FOR REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
<b>PARTS LIST</b>				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES <u>TOLERANCES</u> DECIMALS      ANGULAR .X - .03 [.7620]      - .25 .XX - .01 [0.25] .XXX - .005 [0.127]  SURFACE ROUGHNESS      63 ✓  REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		LOG NUMBER <b>A2307900</b>		THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b>
		DRAWN BY <b>J.GOGOL</b>		DATE <b>6/30/95</b>
CHECKED BY <b>J.CHANG</b>		DATE <b>8/11/95</b>	GP LEADER <b>T.M.KUZAY</b>	DATE <b>8/15/95</b>
DESIGNER <b>J.GOGOL</b>		DATE <b>6/30/95</b>	PROJECT MGR.	
RESPONSIBLE ENGINEER <b>J.CHANG</b>		DATE <b>8/11/95</b>	APPROVED/RELEASED	
MATERIAL <b>304 SST</b>		SCALE <b>3:1</b>	SIZE <b>B</b>	DRAWING NUMBER <b>P4105091009-300008-00</b>
SHEET <b>1 of 1</b>				

**ADVANCED PHOTON SOURCE**  
  
**M9-30 2 ID-D  
 FIXED MASK  
 SPACER**

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

DO NOT SCALE DRAWING