



4X .136 [3.45] DIA. HOLE THRU
 .220 [5.59] DIA. C'BORE .12 [3.05] DEEP

⊕ Ø005

NOTES:
 1. DIMENSIONS IN [] ARE MILLIMETERS AND REF. ONLY

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A1814401	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES		DRAWN BY FUHRMANN		
DECIMALS	ANGULAR	DATE 4/20/94	CHIEF DESIGN ENGINEER D. SHU	DATE 6/8/94
.X - .03 [.7620]	- .25	CHECKED BY JON WOTHE	GP LEADER T. M. KUZAY	DATE 6/8/94
.XX - .01 [0.25]		DESIGNER D. SHU/FUHRMANN	PROJECT MGR.	
.XXX - .005 [0.127]		RESPONSIBLE ENGINEER D. SHU	APPROVED/RELEASED	
SURFACE ROUGHNESS 125 ✓		MATERIAL 440 STAINLESS STEEL	SCALE 1:1	SIZE B
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.			SHEET 1 of 1	DRAWING NUMBER P4105091101-820006-01
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
DO NOT SCALE DRAWING				

1	ADDED MISSING METRIC REF. DIM.	RAF		10/94
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				