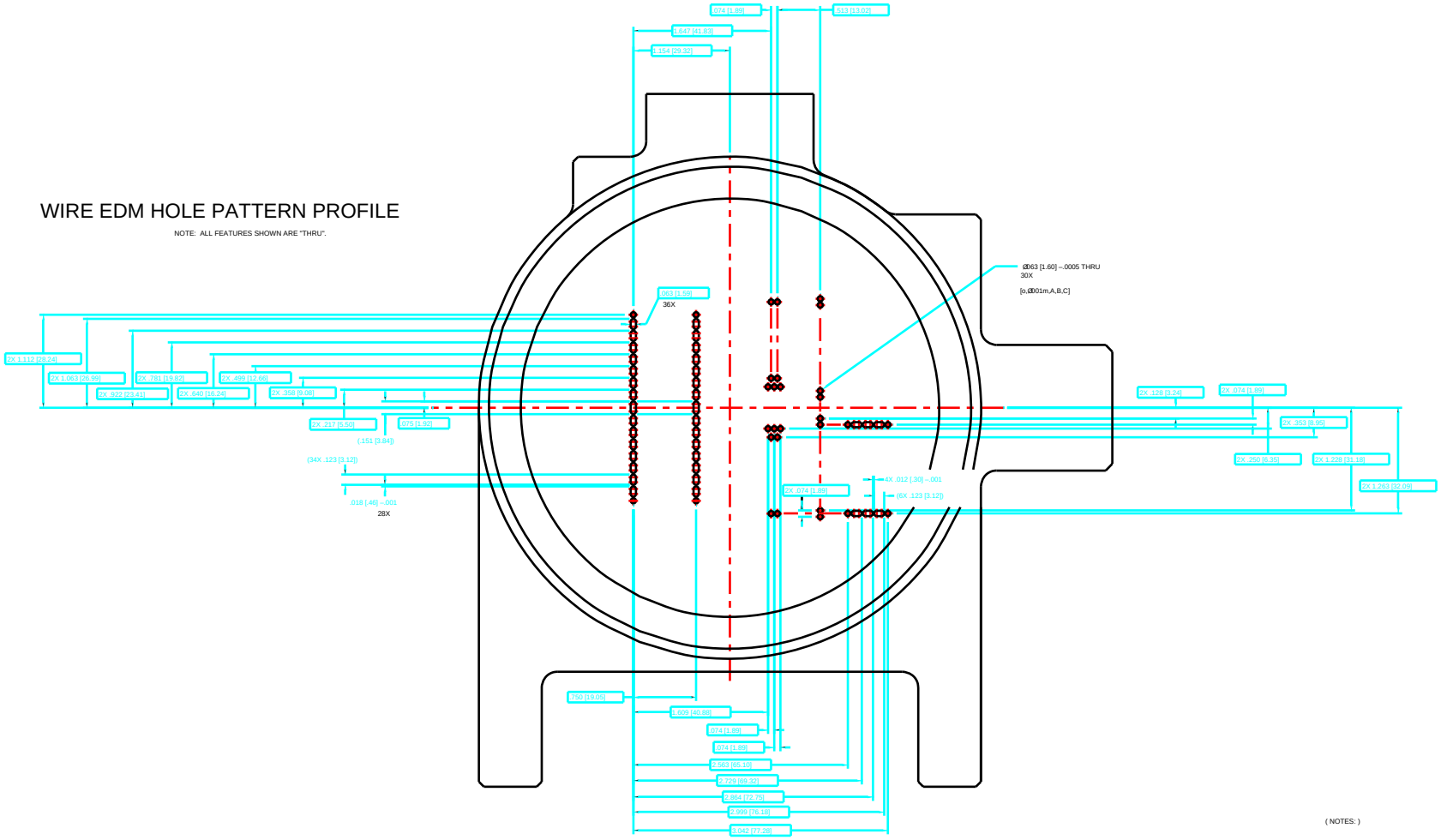
WIRE EDM HOLE PATTERN PROFILE

NOTE: ALL FEATURES SHOWN ARE "THRU".



(NOTES:)

1. THE PATENT FOR THIS DESIGN IS HELD BY L.B.L. (LAWRENCE BERKELEY LABORATORY) UNDER PATENT # 5,384,662.
2. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
3. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
4. DIMENSIONS IN BRACKETS [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

ITEM	DRAWING NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
		PARTS LIST		

A2180100	DRAWN BY P. ENGELBRECHT	DATE 11/94	ARGONNE NATIONAL LABORATORY
	CHECKED BY C. BRITE	11/94	ADVANCED PHOTON SOURCE
	DESIGNED BY P. ENGELBRECHT	11/94	L7 SOFT X-RAY VERTICAL EXIT SLIT
	ENGINEERING APPROVAL C. BRITE	11/94	FLEXURE
	SEE SHEET 1		SCALE 2:1 SIZE E DRAWING NUMBER P4105091507-210101-00

SHEET 3 OF 4