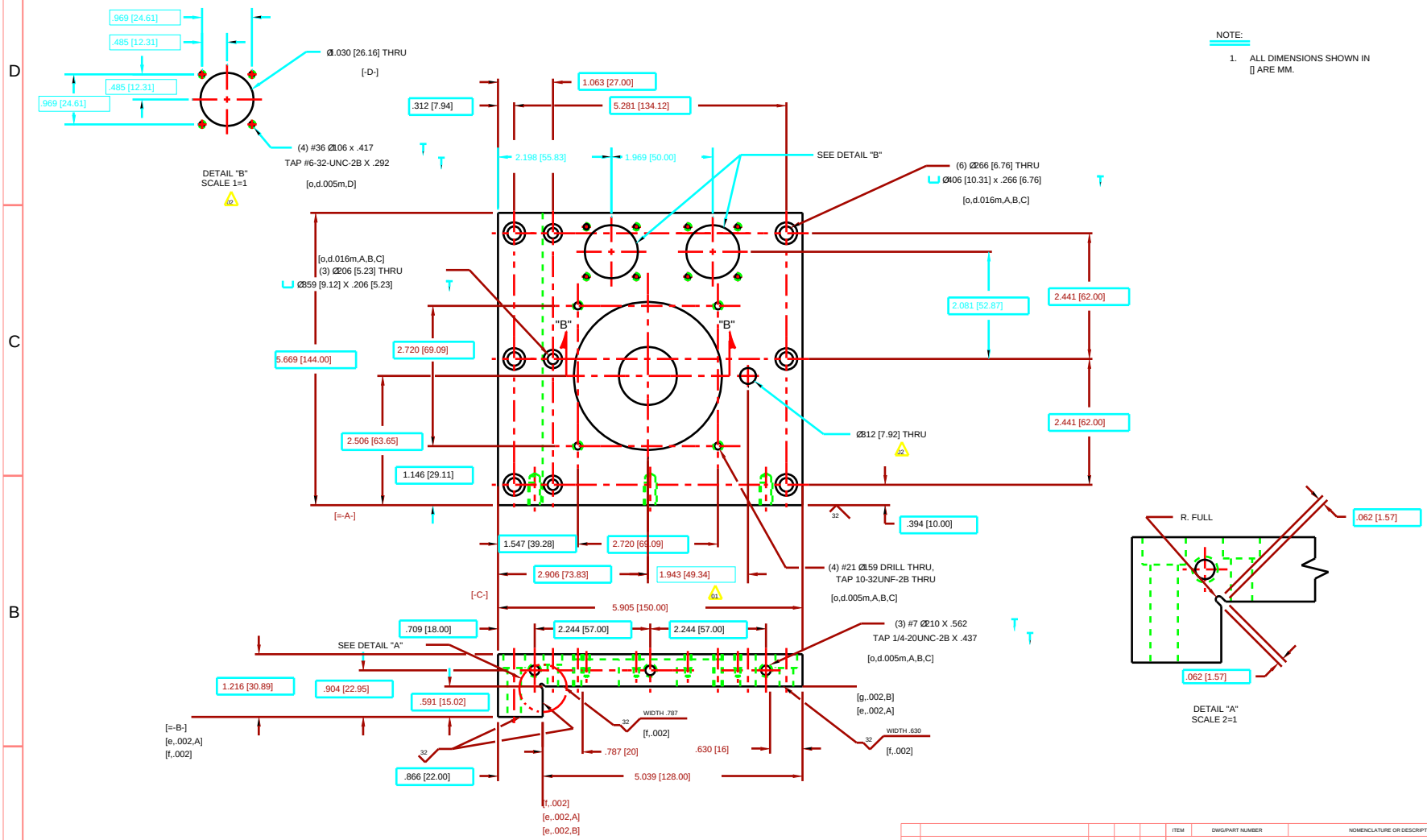
(D)	PLOT SCALE: 1=1	DWG. SCALE: 1	A13960



NOTE:

1. ALL DIMENSIONS SHOWN IN [] ARE MM.

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
02	LOG NUMBER A11871 WAS A811871	JB		11/5/93
02	SECTION "C"-"C" DETAILS DELETED	PJE		11/5/93
02	MOVED Ø312 [7.92] THRU	PJE		11/5/93
02	DETAIL "B" ADDED	PJE		11/5/93
01	SECT. "C"-"C" AND ALL RELATED DIM'S ADDED	HPC		4/17/93
01	.100 [2.54] DP. WAS .079 [1.79]	HPC		4/2/93

REVISIONS

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES

TOLERANCES

DECIMALS: .X ± .1; .XX ± .01 [0.25]; .XXX ± .005 [0.127]

ANGULAR: ± 0° 30'

SURFACE ROUGHNESS 125

REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.

SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1

DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5

DO NOT SCALE DRAWING

LOG NUMBER: A13960 (.02)

THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY

DRAWN BY: HP CZERWINSKI	DATE: 3/1/92	CHIEF DESIGN ENGINEER: D. SHU	DATE: 10/15/92
CHECKED BY: J. BARRAZA	DATE: 10/15/92	GP LEADER: J. KUZAY	DATE: 10/15/92
DESIGNED: J. BARRAZA, HP CZERWINSKI	DATE: 10/15/92	PROJECT MGR.	
RESPONSIBLE ENGINEER: J. BARRAZA	DATE: 10/15/92	APPROVED/RELEASED	

TITLE: ADVANCED PHOTON SOURCE
T1 FRONT END
VERTICAL TRANSLATION STAGE
LEFT PLATE STYLE "A"

MATERIAL: 6061 ALUMINUM (BLACK ANODIZED)

SCALE: 1:1 | SHEET: 1 of 1 | SIZE: D

DRAWING NUMBER: P4105090501-820204-02