

(B)

PLOT SCALE: 1=1

DWG. SCALE: 1

A11886

02 (2) .250-20UNC  
[o,d.005m,A,B,C]

Ø.500 [38.100]

4X90°

02 (2) Ø266 [7.76]  
HOLES THRU  
[o,d.005m,A,B,C]

+0.00  
-0.005  
Ø.250 (57.150)

[-B-]

.188 (4.775)

.354 (8.991)

[-A-]

[-C-]

01

SEE DETAIL "A"

+0.001  
-0.000  
1.000 [25.400]

[o,.005m,Am]

[f,.003]

NOTE:

- ALL DIMENSIONS SHOWN IN [ ] ARE MM.

.031 [0.79]

.031 [0.79]

R. FULL

01

DETAIL "A"

SCALE 2=1

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
02	(2) Ø266 [6.76] HOLES ADDED			4/14/93
02	.250-20UNC QTY. WAS (4)			4/14/93
01	Rc 60 ADDED TO MATERIAL SPECIFICATION.			1/22/93
01	DETAIL "A" ADDED (2) PLACES			1/22/93
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER <b>A11886</b>	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b>	
TOLERANCES		UNIVERSITY OF CHICAGO		
DECIMALS	ANGULAR			
.X -	- 0°30'			
.XX - .01 [0.25]				
.XXX - .005 [0.127]				
SURFACE ROUGHNESS 125 ✓				
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.				
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
DO NOT SCALE DRAWING				
DRAWN BY <b>HP Czerwinski</b>		DATE <b>02/25/92</b>	CHIEF DESIGN ENGINEER <b>D. SHU</b>	DATE <b>10/15/92</b>
CHECKED BY <b>J. BARRAZA</b>		DATE <b>10/15/92</b>	GP LEADER <b>P. KUZAY</b>	DATE <b>10/15/92</b>
DESIGNER <b>J. Barraza</b>		DATE <b>10/15/92</b>	PROJECT MGR.	
RESPONSIBLE ENGINEER <b>J. BARRAZA</b>		DATE <b>10/15/92</b>	APPROVED/RELEASED	
MATERIAL <b>440C STAINLESS STEEL</b>		SCALE <b>1:1</b>	SIZE <b>B</b>	DRAWING NUMBER <b>P4105090501-820211-02</b>
Rc 60		SHEET <b>1 of 1</b>		

ADVANCED PHOTON SOURCE  
T1 FRONT END  
VERTICAL TRANSLATION STAGE  
UPPER PIVOT



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01