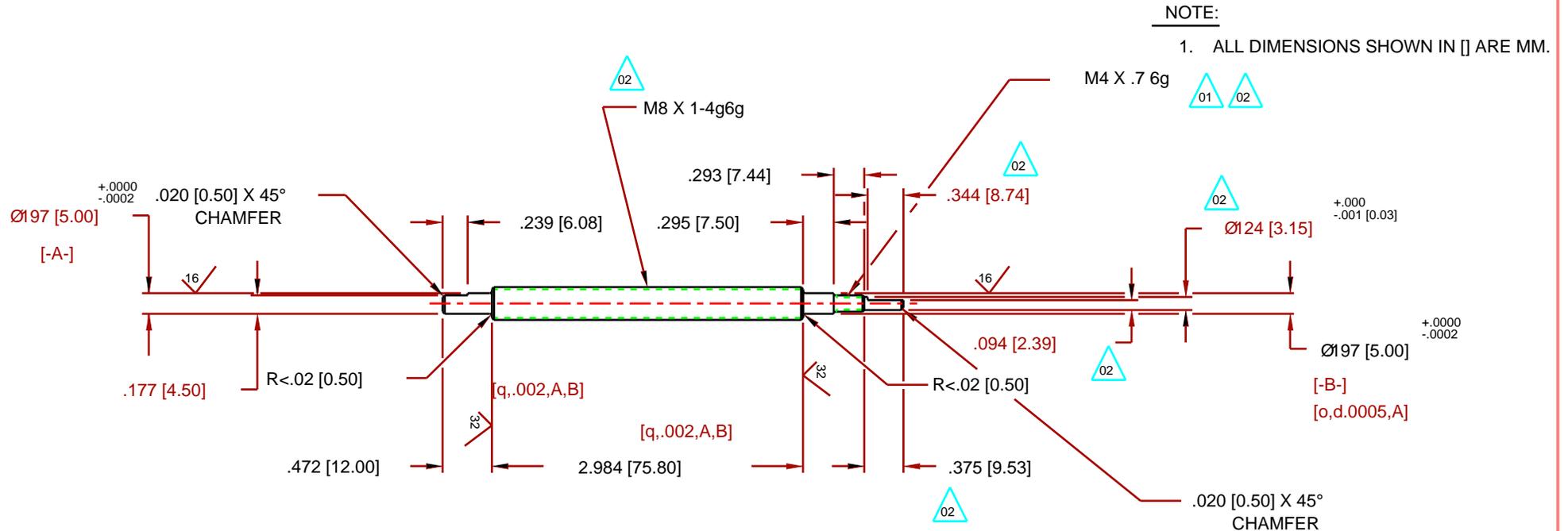


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1

A11883



NOTE:

1. ALL DIMENSIONS SHOWN IN [] ARE MM.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A11883	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES				
DECIMALS	ANGULAR	ADVANCED PHOTON SOURCE T1 FRONT END "X"- "Y" STAGE STYLE "A" LEAD SCREW		
.X - .01 [0.25]	- 0°30'	DRAWN BY HP Czerwinski	DATE 3/25/92	CHIEF DESIGN ENGINEER D. SHU
.XX - .05 [0.127]		CHECKED BY J. BARRAZA	DATE 10/15/92	GP LEADER T. KUZAY
SURFACE ROUGHNESS 125 ✓		DESIGNER J. Barraza	DATE 10/15/92	PROJECT MGR.
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		RESPONSIBLE ENGINEER J. BARRAZA	DATE 10/15/92	APPROVED/RELEASED
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		MATERIAL 440A STN. STL. RH "C" 60		
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		SCALE 1:1	SIZE B	DRAWING NUMBER P4105090501-820506-02
02	FLAT & APPLICABLE DIM'S ADDED	HPC	4/28/93	
02	M8 X1-4g6g WAS 8MM-1MM-L-ACME-36	HPC	4/2/93	
02	M4 X .7 6g WAS M4 X [0.70] 6g	HPC	4/2/93	
01	M4 X [0.70] 6g WAS M4-36	HPC	1/22/93	
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				
DO NOT SCALE DRAWING				
SHEET 1 of 1				