



NOTE:  
DIMENSIONS IN [ ] ARE MILLIMETERS AND FOR REF. ONLY

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY	
<b>PARTS LIST</b>					
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER <b>T2230004-00</b>	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b>		
TOLERANCES DECIMALS      ANGULAR .X - .1 [2.5]      - 0°30' .XX - .01 [0.25] .XXX - .005 [0.13]		DRAWN BY <b>MUSCIA</b>	DATE <b>2/21/97</b>	CHIEF DESIGN ENGINEER <b>D. Shu</b>	DATE <b>3/12/97</b>
SURFACE ROUGHNESS      125 ✓		CHECKED BY <b>J. BARRAZA</b>	DATE <b>3/4/97</b>	GP LEADER <b>T.M. Kuzay</b>	DATE <b>3/18/97</b>
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		DESIGNER <b>BARRAZA/MUSCIA</b>	DATE <b>2/21/97</b>	PROJECT MGR.	DATE
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		RESPONSIBLE ENGINEER <b>BARRAZA</b>	DATE <b>3/4/97</b>	APPROVED/RELEASED	DATE
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		MATERIAL <b>STAINLESS STEEL</b>		SCALE <b>1:1</b>	SIZE <b>B</b>
DO NOT SCALE DRAWING		DRAWING NUMBER <b>T2-230004-00</b>		SHEET <b>14</b>	

**ADVANCED PHOTON SOURCE**  
T2-23  
XBPM ROTATION PLATFORM  
SCREW

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				