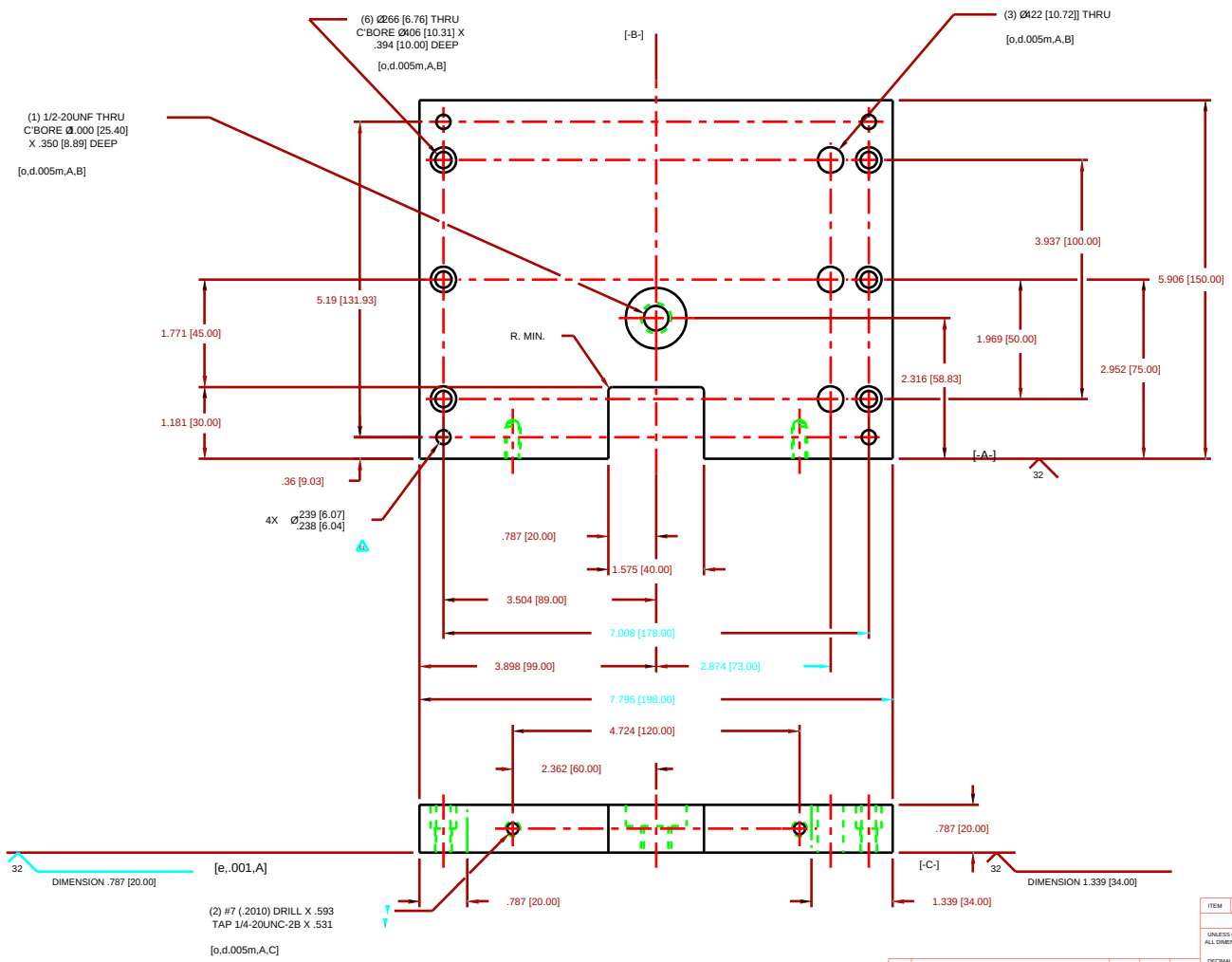
(D)	PLOT SCALE: 1=1	DWG. SCALE: 1	A1116202



NOTE:

1. ALL DIMENSIONS SHOWN IN [] ARE MM.

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
02	MOVED FROM PROTOTYPE TO PRODUCTION	M.J.M.		
01	ADDED (4) Ø239/.239 HOLES	KWC	JB	1-24-95

REVISIONS

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES

TOLERANCES

DECIMALS: .X ± ; .XX ± .01 [0.25] ; .XXX ± .005 [0.127]

ANGULAR: ± 0°30'

SURFACE ROUGHNESS 125

REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.

SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1

DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5

DO NOT SCALE DRAWING

LOG NUMBER: A1116202

THIS DRAWING IS THE PROPERTY OF: ARGONNE NATIONAL LABORATORY

DRAWN BY: HP Czerwinski	DATE: 3/17/93	CHIEF DESIGN ENGINEER: D. SHU	DATE: 07/29/93
CHECKED BY: J. BARRAZA	DATE: 7/27/93	GP LEADER: T KUZAY	DATE: 7/29/93
DESIGNER: J. Barraza HP Czerwinski	DATE: 7/27/93	PROJECT MGR.	
RESPONSIBLE ENGINEER: J. BARRAZA	DATE: 7/27/93	APPROVED/RELEASED	

TITLE: ADVANCED PHOTON SOURCE
T2 BEAM POSITION MONITOR
VERTICAL TRANSLATION STAGE
HOUSING ASSEMBLY NO. 4

MATERIAL: 6061 ALUMINUM PLATE

SCALE: 1:1 SHEET 1 of 1

SIZE: D

DRAWING NUMBER: 4105090502-810010-02