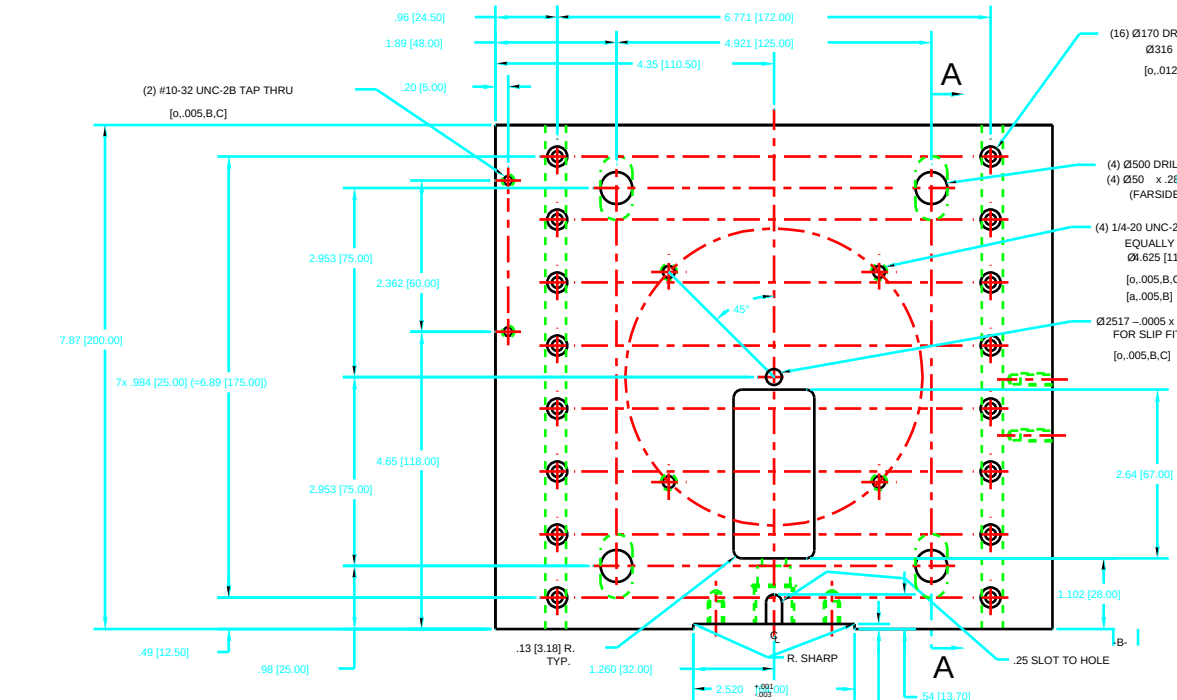
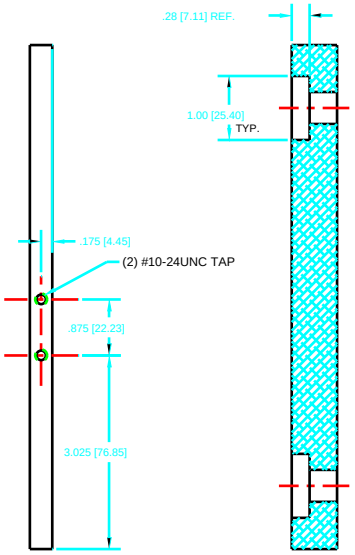
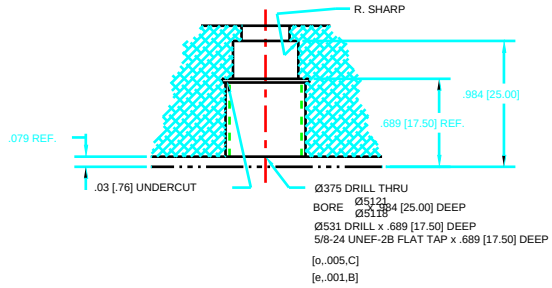
(D)	PLOT SCALE: 1=1	DWG. SCALE: 1	A10679



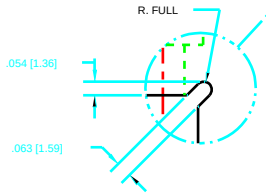


SECTION A-A



SECTION B-B

SCALE: 2x



UNDERCUT DETAIL

2 PLACES
SCALE: 4x

NOTE: ALL DIMENSIONS WITH [ ] ARE MILLIMETERS.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS: .X ± .03 [.762]; .XX ± .01 [0.25]; .XXX ± .005 [0.127]
ANGULAR ± .25°
SURFACE ROUGHNESS 125
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5
DO NOT SCALE DRAWING

LOG NUMBER: A10679

THIS DRAWING IS THE PROPERTY OF: ARGONNE NATIONAL LABORATORY

DRAWN BY: FUHRMANN	DATE: 6/24/93	CHIEF DESIGN ENGINEER	DATE
CHECKED BY		GP LEADER	
DESIGNER: BARRAZA/FUHRMANN		PROJECT MGR.	
RESPONSIBLE ENGINEER		APPROVED/RELEASED	

TITLE: ADVANCED PHOTON SOURCE
T2 BEAM POSITION MONITOR
HORIZONTAL STAGE
UPPER CARRIAGE

MATERIAL: ALUMINUM 6061
SCALE: 1:1
SHEET 1 of 1
SIZE: D
DRAWING NUMBER: P4105090502-830001-00

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

REVISIONS