



**NOTES:**

1. ALL DIMENSIONS SHOWN IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE USE ONLY.
2. FINISH: BLACK OXIDE.

REV	DESCRIPTION	BY	CHKD	DATE
01	ADDED Ø41 X 82° COUNTERSINK	KWC	JB	10-3-97
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
<b>PARTS LIST</b>				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES <b>TOLERANCES</b>		LOG NUMBER <b>T2910403-01</b>		
DECIMALS .X - .1 [2.5] .XX - .01 [0.25] .XXX - .005 [0.13]		ARGONNE NATIONAL LABORATORY THIS DRAWING IS THE PROPERTY OF		
ANGULAR - 0°30'		DRAWN BY <b>K. Costello</b>	DATE <b>5-2-97</b>	CHIEF DESIGN ENGINEER <b>D. Shu</b>
SURFACE ROUGHNESS 125 ✓		CHECKED BY <b>J. Barraza</b>	DATE <b>5/5/97</b>	GP LEADER <b>T.M. Kuzay</b>
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		DESIGNER <b>Costello/Barraza</b>	DATE <b>5-2-97</b>	PROJECT MGR.
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		RESPONSIBLE ENGINEER <b>J. Barraza</b>	DATE <b>5/5/97</b>	APPROVED/RELEASED
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		TITLE <b>ADVANCED PHOTON SOURCE</b> T2-91 2-ID-E DMM1 VERT/HORIZ TRANSLATION STAGE COUPLING BELLOWS RING		
DO NOT SCALE DRAWING		MATERIAL <b>COLD FINISHED STEEL</b> <b>1018 ASTM A 108</b>	SCALE <b>1:1</b>	SIZE <b>A</b>
			SHEET <b>1 of</b>	DRAWING NUMBER <b>T2-910403-01</b>