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PLOT SCALE: 1=1

DWG. SCALE: 1

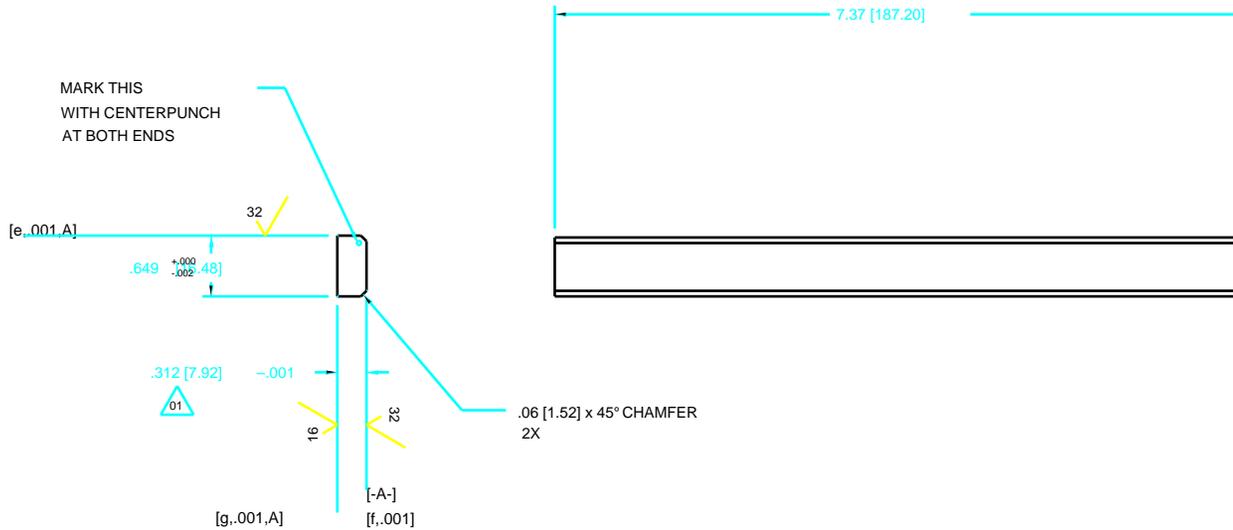
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MARK THIS WITH CENTERPUNCH AT BOTH ENDS



NOTE:

1. HARDEN RC-60.
2. ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE REFERENCE ONLY.

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
01	.312 WAS .320	KWC	JB	9/19/95
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A1716501	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .015 [.381] - .25 .XX - .010 [.254] .XXX - .005 [.127]		DRAWN BY P. ENGELBRECHT CHECKED BY J. BARRAZA DESIGNER J. BARRAZA RESPONSIBLE ENGINEER J. BARRAZA	DATE 03/94 DATE 4/26/94 DATE 03/94 DATE 4/26/94	CHIEF DESIGN ENGINEER D. SHU GP LEADER T.M. KUZAY PROJECT MGR. APPROVED/RELEASED
SURFACE ROUGHNESS 125 ✓		TITLE ADVANCED PHOTON SOURCE T4 25 mm TRAVEL PRECISION VERTICAL STAGE BEARING SURFACE RAIL-OUTSIDE		
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		MATERIAL 440 C STAINLESS STEEL		SCALE 1:1 SHEET 1 of C
		DRAWING NUMBER P4105090504-210007-01		

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