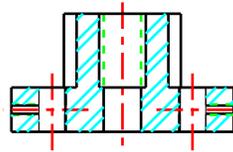


4

3

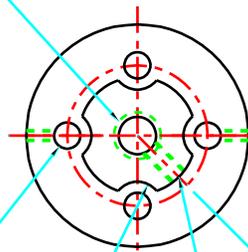
2

1



Ø42 [10.67] THRU
.500-13 UNC-2B TAP x .79 [20.07]

Ø089 [2.26] TO HOLE
#4-40 UNC-2B TAP TO HOLE
2X



Ø281 [7.14] THRU
4X EQUALLY SPACED ON
Ø.500 [38.10] B.C.
[ø,Ø13m,A,B]

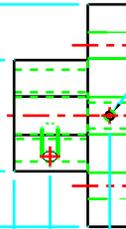
R.260 [6.60]
4X

Ø159 [4.04] THRU TO CENTER
#10-32 UNF-2B TAP THRU TO CENTER

Ø2.37 [60.20]

Ø1.19 [30.23]

[-A-]



.236 [6.00]

.47 [12.00]

.87 [22.10]

1.26 [32.00]

[-B-]

NOTE:

- 1. ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE REFERENCE ONLY.

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A17066		
TOLERANCES		ARGONNE NATIONAL LABORATORY		
DECIMALS ANGULAR		THIS DRAWING IS THE PROPERTY OF		
.X - .015 [381] - .25		ARGONNE NATIONAL LABORATORY		
.XX - .010 [254]		DRAWN BY: P. ENGELBRECHT DATE: 02/94 CHIEF DESIGN ENGINEER: DATE: TITLE: ADVANCED PHOTON SOURCE		
.XXX - .005 [127]		CHECKED BY: GP LEADER: T4 100 mm TRAVEL PRECISION		
SURFACE ROUGHNESS 125 ✓		DESIGNER: J. BARRAZA DATE: 02/94 PROJECT MGR.:		
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		RESPONSIBLE ENGINEER: APPROVED/RELEASED:		
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		MATERIAL: 316 STAINLESS STEEL		
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		SCALE: 1:1 SIZE: C DRAWING NUMBER: P4105090504-220007-00		
DO NOT SCALE DRAWING				

4

3

2

1