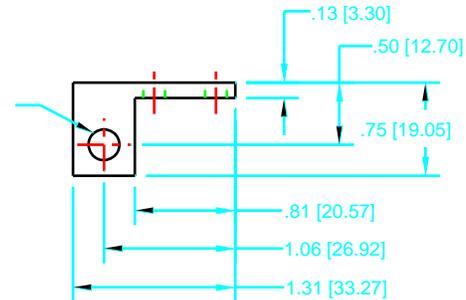
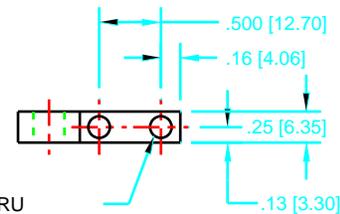


Ø250 [6.35] THRU



Ø177 [4.50] THRU  
2X



NOTES:

1. ALL DIMENSIONS IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
<b>PARTS LIST</b>				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES <u>TOLERANCES</u> DECIMALS      ANGULAR .X - .1 [2.5]      - 0°30' .XX - .01 [0.25] .XXX - .005 [0.13]  SURFACE ROUGHNESS      125 ✓		LOG NUMBER <b>A2335100</b>	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b>	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.  SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1  DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		DRAWN BY <b>R. KRAKORA</b> DATE <b>12/94</b>	CHIEF DESIGN ENGINEER <b>D. SHU</b> DATE <b>03/16/96</b>	<b>ADVANCED PHOTON SOURCE</b>  <b>T4 60mm TRAVEL            VERTICAL STAGE            SENSOR MOUNTING TAB</b>
		CHECKED BY <b>J. BARRAZA</b> DATE <b>2/19/96</b>	GP LEADER <b>T.M. KUZAY</b> DATE <b>3/18/96</b>	
		DESIGNER <b>BARRAZA/KRAKORA</b> DATE <b>2/94</b>	PROJECT MGR.      DATE	
		RESPONSIBLE ENGINEER <b>J. BARRAZA</b> DATE <b>2/19/96</b>	APPROVED/RELEASED      DATE	
		MATERIAL <b>6061-T6 ALUMINUM</b>	SCALE      1:1 SHEET      1 of 1	DRAWING NUMBER <b>P4105090504-540017-00</b>

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

DO NOT SCALE DRAWING