



NOTES:

1. ALL DIMENSIONS SHOWN IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE USE ONLY.
2. FINISH: COMMERCIAL CLEAR ZINC PLATING.

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
<b>PARTS LIST</b>				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES <u>TOLERANCES</u> DECIMALS      ANGULAR .X - .1 [2.5]      - 0°30' .XX - .01 [0.25] .XXX - .005 [0.13] SURFACE ROUGHNESS      125/√		LOG NUMBER <b>A2483400</b>	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b>	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5 DO NOT SCALE DRAWING	DRAWN BY <b>K. COSTELLO</b>	DATE <b>7-22-96</b>	CHIEF DESIGN ENGINEER <b>D. SHU</b>	DATE <b>07/25/96</b>
	CHECKED BY <b>J. BARRAZA</b>	DATE <b>7-22-96</b>	GP LEADER <b>T.M. KUZAY</b>	DATE <b>8/1/96</b>
	DESIGNER <b>COSTELLO/BARRAZA</b>	DATE <b>7-22-96</b>	PROJECT MGR.	DATE
	RESPONSIBLE ENGINEER <b>J. BARRAZA</b>	DATE <b>7-22-96</b>	APPROVED/RELEASED	DATE
	MATERIAL <b>COLD FINISHED STEEL            1018 ASTM A 108</b>	SCALE <b>1:1</b>	SIZE <b>B</b>	DRAWING NUMBER <b>P4105090506-220103-00</b>
		SHEET <b>1 of 1</b>		

**ADVANCED PHOTON SOURCE**  
**T6-22**  
**8-CIRCLE GONIOMETER**  
**SUPPORT TABLE**  
**LEVEL PICK-UP BUSHING**