



312-18 UNC-2B x .75 MIN. DEPTH THREAD INSERTS
 INSERTS TO BE INSTALLED FLUSH
 TO .010 BELOW GRANITE SURFACE.
 18X
 SEE NOTE 1
 @.012m(A,B,C)

INSERTS TO BE INSTALLED FLUSH
 TO .010 BELOW GRANITE SURFACE.
 SEE NOTE 1
 4x

2X 500-13 UNC-2B x .75 MIN. DEPTH THREAD INSERTS
 INSERTS TO BE INSTALLED FLUSH
 TO .010 BELOW GRANITE SURFACE.
 2X - THIS SIDE
 2X - OPPOSITE SIDE
 SEE NOTE 1
 (LIFTING DEVICE MTS.)

12X .375-16 UNC-2B x .75 MIN. DEPTH THREAD INSERTS
 INSERTS TO BE INSTALLED FLUSH
 TO .010 BELOW GRANITE SURFACE.
 [D] 3X
 SEE NOTE 1
 @.025m[D]
 (3 PLACES AS APPLICABLE)

SUGGESTED SOURCE:

TRU-STONE CORP.
 BOX 430, 1101 PROSPER DRIVE
 SUNDAL INDUSTRIAL PARK
 WAITE PARK, MN 56387
 PHONE: (612) 251-7171
 FAX: (612) 259-5073

8X .375-16 UNC-2B x .75 MIN. DEPTH THREAD INSERTS
 INSERTS TO BE INSTALLED FLUSH
 TO .010 BELOW GRANITE SURFACE.
 4X - EQUALLY SPACED ON
 Ø3.000 [152.40] BOLT CIRCLE
 SEE NOTE 1
 @.025m(A,B,C)
 (BOTH END AS SHOWN)

- NOTES:
1. THE THREAD INSERTS ARE TO BE EPOXIED IN PLACE AS SHOWN.
 2. ALL DIMENSIONS IN () ARE MILLIMETERS AND FOR REFERENCE ONLY.

SPECIFICATIONS:

GRANITE BASE:
 8" x 19" x 43" GRADE AAA IMPALA BLACK GRANITE
 WITH 40 STAINLESS STEEL INSERTS EPOXIED IN PLACE
 AS SHOWN. THE .312-18 UNC-2 .375-16 UNC INSERTS SHALL
 REMAIN TIGHT WITH AN APPLIED TORQUE OF 20 FT.LBS. &
 THE 500-13 UNC INSERTS SHALL REMAIN TIGHT WITH AN
 APPLIED TORQUE OF 25 FT.LBS.
 OVERALL ACCURACY OF WORK SURFACE: .0005 [0.013]
 WEIGHT: APPROX. 680 LBS.

QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT
4	INSERT, BLANK Ø75 x .75 LG.	STAINLESS STEEL	4		
3	INSERT 500-13 UNC-2B x .75 LG.	STAINLESS STEEL	4		
2	INSERT .375-16 UNC-2B x .75 LG.	STAINLESS STEEL	20		
1	INSERT 312-18 UNC-2B x .75 LG.	STAINLESS STEEL	18		

NO.	DESCRIPTION	DATE	BY
3	ADDED ITEM 4	11/94	RK
2	6.50 WAS 12.50, 30.00 WAS 18.00	11/94	RK
1	MATL. WAS INSPECTION GRADE DIAMONAL BLACK	11/94	RK
1	STONE WIDTH WAS 17.00, ITEM 2 QTY WAS 17	11/94	RK
1	ITEM 1 WAS QTY 4, ITEM 2 QTY WAS 17	11/94	RK

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